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## Synthesis of $\alpha$ -Aminophospiionic Esters by Solid-Liquid Phase Transfer Catalysis

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SYNTHESIS OF  $\alpha$ -AMINOPHOSPHONIC ESTERS BY SOLID-LIQUID PHASE TRANSFER CATALYSIS

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(1-aminoalkyl)phosphonic acids are important amino acids with interesting biological properties (1). They are available by various procedures (2). However, a potentially efficient and direct route not very well documented is the use of schiff bases derived from diethylaminomethylphosphonate. These substrates have been used to prepare  $\alpha$ -alkylated phosphonic aminoacids using strong bases under anhydrous conditions (3). We report here a simple method using solid-liquid phase transfer catalysis (PTC) as well as solid-liquid PTC without solvent:

The successful utilisation of Aliquat 336 in PTC which is a non-solid quaternary ammonium salt led us to investigate the alkylation reaction of 1 without solvent. In fact the reaction proceed with methyl iodide or allyl, propargyl, alkyl, benzyl bromides in very good yields (70-90%) with exclusive formation of the monoalkylated products. Under these conditions aldimine 2 and allyl bromide give only the diallylated product with a poor yield of 30%. The described procedure provides a simple and inexpensive method for the synthesis of  $\alpha$ -alkylaminophosphonic esters  $\underline{4}$ .

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